

## Metallyte™ 38MW480

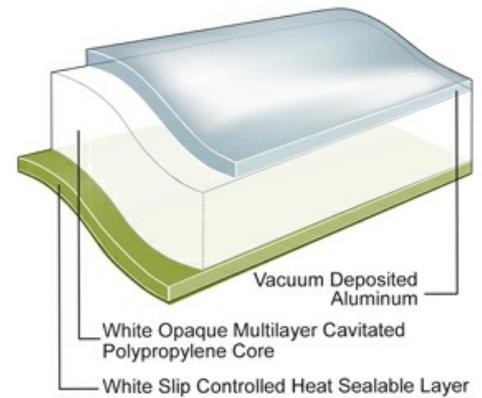
### Oriented Polypropylene Film

#### Product Description

Metallyte 38MW480 is a super white opaque biaxially oriented polypropylene film, metallized on one side, heat sealable on the other side.

#### Key Features

- Outstanding opacity and light barrier
- Consistent and low COF
- Excellent metal appearance
- Bright white background and high gloss on one side
- Very good moisture barrier
- Excellent adhesion of aluminum to film
- Extra high yield
- Good seal integrity and high seal strength



#### General

##### Availability

- ✓ Africa & Middle East
- ✓ Asia Pacific
- ✓ Europe

##### Features

- ✓ In Lamination Lap Sealable
- ✓ Moisture Barrier
- ✓ Light Barrier

##### Applications

- ✓ Biscuits/Cookie/Crackers
- ✓ Confectionery, Gum
- ✓ Confectionery, Sugar
- ✓ Bakery
- ✓ Confectionery, Chocolate
- ✓ Frozen Food
- ✓ Health and Beauty Care
- ✓ Household and Detergents
- ✓ Crisps and Snacks
- ✓ Pet Food
- ✓ Ice Cream

##### Uses

- ✓ Box Overwrap Flexible Packaging
- ✓ HFFS Flexible Packaging
- ✓ Pre-made Bags - Flexible Packaging
- ✓ VFFS Flexible Packaging

##### Appearance

- ✓ Metalized-White

##### Processing Method

- ✓ Cold Seal Adhesive
- ✓ Inner Web Adhesive Lamination
- ✓ Solvent Flexographic Printing
- ✓ Solvent Rotogravure Printing
- ✓ Surface Print Unsupported

## Revision date

 December 26, 2013

## Properties

Property	Typical Value	Unit	Test Based On
Yield	42.4	m <sup>2</sup> /kg	Internal Method
Unit Weight	23.6	g/m <sup>2</sup>	Internal Method
Film Thickness	38	μ	Internal Method
Gloss(45°)	75		Internal Method
Optical Density	2.3		Internal Method
Tensile Strength at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	100	Mpa	Internal Method
TD	155	Mpa	Internal Method
Elongation at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	140	%	Internal Method
TD	50	%	Internal Method
Elastic Modulus			
MD	1300	Mpa	Internal Method
TD	2100	Mpa	Internal Method
Seal Strength (Otto Brügger) 130°C, 0.3 Mpa, 0.2 sec			
	400	g/2.5 cm	Internal Method
Heat Seal Range 0.250 Mpa, 0.2 sec			
	30	°C	Internal Method
Coefficient of Friction Unmetallized Side			
	0.40		Internal Method
Water Vapor Transmission Rate 38°C, 90% RH			
	0.50	g/m <sup>2</sup> /24 hr	Internal Method
Oxygen Transmission Rate 23°C, 0% RH			
	80	cm <sup>3</sup> /m <sup>2</sup> /24 hr	Internal Method
Oxygen Transmission Rate (Wet) 23°C, 75% RH			
	80.0	cm <sup>3</sup> /m <sup>2</sup> /24 hr	Internal Method
Dimensional Stability 135°C / 275°F, 7 min			
MD	-6.0	%	Internal Method
TD	-6.0	%	Internal Method
Whiteness Index	90		Internal Method

## Legal Statement

Contact your Jindal Films Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB). This product is not intended for use in medical applications and should not be used in any such applications.

## Processing Statement

- Standard reel winding: Available metal outside
- In most cases, in- treatment and priming are recommended on the metallized surface for printing. In- treatment is suggested on the metallized surface for extrusion laminating and water-based adhesive laminating. Consult Jindal Films Technical Service for details.

## Footnotes

1. Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete country availability.
2. Tested at 38°C (100°F)/100%RH, then calculated to 90%RH with .90 multiplier.
3. Sample dimensions and conditioning vary due to differences in equipment design.
4. Optical density value represents only the metal layer on the film.

Typical properties: these are not to be construed as specifications.

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