## PWH1

Both sides heat sealable, one side treated, white pigmented BOPP film.

## **Properties**

- · High protection against light for food packaging
- · Whiteness eliminates need of white ink, therefore it reduces problems of residual solvents from printing
- · Lower coefficient of friction for high speed machines

## **Applications**

White pigmented film providing hot slip properties, recommended for high speed packaging machines.

PROPERTIES	TEST CONDITIONS		UNITS	TYPICAL VALUES				
THICKNESS			μ	20	25	30	35	40
			Gauge	80	100	120	140	160
THICKNESS TOLERANCE			%	5				
UNIT WEIGHT	ASTM D 2673		g / m²	19.2±1.4	24±1.7	28.8±2	33.6±2.4	38.4±2.8
YIELD	ASTM D 2673		m² / kg	52±4	41.7±3	34.7±2.5	29.7±2	26±2
HAZE	ASTM D 1003		%					
GLOSS	ASTM D 2457		%	50 ± 5				
OPTICAL DENSITY	MACBETH			0.38±0.02	0.40±0.02	0.42±0.02	0.42±0.02	0.42±0.02
COEFFICIENT OF FRICTION	ASTM D 1894	B/B*		< 0.30				
		B/M*		< 0.25				
TENSILE STRENGTH	ASTM D 882	MD	N/mm²		120 ± 20			
		TD	IN/11111-	270 ± 50				
ELONGATION AT BREAK	ASTM D 882	MD	%	190 ± 40				
		TD		45 ± 10				
HEAT SEAL TEMPERATURE	3 Bar / 0.5 Sec		°C	110 - 145				
SEAL STRENGTH	130℃ / 3 Bar / 0.5 Sec		N / 15mm	> 2.8 > 3.3			3.3	
WVTR	ASTM F 1249 38℃ / 90% RH		g / m² / day	7.0	6.0	5.5	5.0	4.0
TREATMENT LEVEL	ASTM D 2578		dyne / cm	≥ 38				
HEAT SHRINKAGE	130℃ / 7 mln	MD	%	≤ 5.0				
		TD		≤ 3.0				

\*B/B : Nontreated side to nontreated side \*B/M : Nontreated side to metal \*All COF values are dynamic results

The above information is the result of laboratory test which are applied on samples from standart production. Since the varying conditions under which our products used are beyond our control all of the above results are without guarantee and warranty.

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